

JAN 12 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-241
Job Sheet 169040



Part No: D350-607-241

Job Qty: 2 ea

Part Name: AS350/355 Basket Mounting System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG REV A SHEET 20 IPP RevA: New issue DD verified by:EC IPP Rev:B as per ECN10-545 DD 10.04.16
verified by:EC IPP REV:C 13.08.07 AS PER IIN REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/12/18	1/12/18	0.00	0.00	Start Up Stores/Pkg-2		AT
110	Packaging	2 pcs	1/12/18	1/12/18	0.00	0.00	Packaging1-3		AT
120	QC	2 pcs	1/12/18	1/12/18	0.00	0.00	QC4		Smp3
125	DC	2 pcs	1/12/18	1/12/18	0.00	0.00	DC		
130	Packaging	2 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3-1		Smp3
140	QC21-FG	2 Ea	1/12/18	1/12/18	0.00	0.00	QC21		DEC 06 2017

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-241 CHG001 Paperwork not req'd if packaged with basket
Descriptions: 130 - Identify and pack for shipping as per PPP D350-607-241 PPP rev: _____

57366

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-15A 5017615	16	238	0	0
	D2230-1 5017685	8	198	0	0
	D2230-3 5017690	8	229	0	0
	D2732-030 5017670	* 16x	172	0	0
	MS21042L4 5017644	16	357	0	0
	NAS1149D0463J 5017637	32	6,143	0	0

Part Specifications

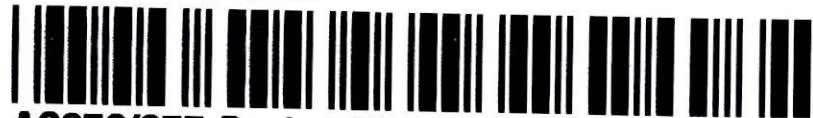
Specifications could not be found.

Plex 11/29/17 2:18 PM dart.poulin.mario

DART
AEROSPACE
S017706

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AS350/355 Basket Mounting System

PART NO: D350 – 607 – 241

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/05/17

Job No: 169040

6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™

Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-241	BASKET CLAMP KIT INSTALLATION
2	2	5	5		D2022-101	SPACER
				4	D2230-1	LUG
				4	D2230-3	CLAMP
1	1	1	1		D2258-200	LABEL
1	1	1	1		D2324	STRUT
1		1			D2332-041	PROP ASSEMBLY
1	1	1	1		D2530	HANDLE WELDMENT
2	2	2	2		D2536	SPRING
2	2	2	2		D2537	BUSHING
				8	D2732-030	RUBBER CUSHION
2	2	2	2		D2931	BUMPER
1	1	1	1		D3265-041	BASKET BASE ASSEMBLY
1	1				D3266-041	BASKET LID ASSEMBLY
		1	1		D3267-041	BASKET LID (OUTSIDE)
		1	1		D3267-043	BASKET LID (INSIDE)
			1		D350-607-143	AUTOMATIC LID OPENER INSTL
	1				D350-607-145	AUTOMATIC LID OPENER INSTL
2	2	2	2		AN3-16A	BOLT
2	2				AN4-7A	BOLT
5	5	5	5		AN4-12A	BOLT
		2	2		AN4-13A	BOLT
				8	AN4-15A	BOLT
1		7	5		AN4-22A	BOLT
1					AN4-24A	BOLT
4	4	4	4		AN5-17A	BOLT
2	2	2	2		MS20600AD4W3	RIVET (OR CR9163-4-3)
12	12	24	24	16	NAS1149D0463J	WASHER (OR AN960JD416)
2		2			NAS1149D0416J	WASHER (OR AN960JD416L)
4	4	4	4		NAS1149D0563J	WASHER (OR AN960JD516)
2	2	2	2		NAS1149DN832J	WASHER (AN960JD8)
		2	2		NAS1515H4	WASHER
4		4			AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
9	7	14	12	8	MS21042L4	NUT (OR MS21042-4)
4	4	4	4		MS21042L5	NUT (OR MS21042-5)